

## SUBLI-DELUXE

FOR SUBLIMATION SUITABLE MATERIALS



### PRINT SETTINGS

- **Only** for use in Ink-Jet Printers with Sublimation Inks.
- **Image Mode:** Mirror Image



### TRANSFER PROCESS

- Print the design with an ink-jet printer with sublimation inks.
- Set the temperature at the transfer press.
- Place the transfer paper onto the garment.
- Press it according the table below.



### SETTINGS HEAT PRESS

MATERIAL	TEMPERATURE	TIME	PRESSURE
POLYESTER	200°C / 392°F	45-55 sec.	medium
TOTE BAG	200°C / 392°F	45-55 sec.	medium
BANNER FABRICS	200°C / 392°F	60 sec.	medium
PLAQUES	200°C / 392°F	75 sec.	medium
MOUSE PAD	200°C / 392°F	60-75 sec.	medium
GLASS	200°C / 392°F	8 Min.	medium-maximal
METAL	200°C / 392°F	75 sec.	medium

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.